

# Органические одноразовые изделия из целлюлозы Natural, Classic, из пальмовых листьев, из бамбука Flag, Loop, из дерева, из кукурузного крахмала, из бумаги Only Paper

Виды товаров: стаканы для кофе, какао, шоколада, крышки, палочки для чая, шпатели для перемешивания, бумажные трубочки для питья, пакеты для столовых приборов, тарелки, салфетки, туалетная бумага, бумажные полотенца, чаши, подставки для закусок, вилки, шампуры, палочки для канапе, шпажки закусок, палочки для еды, хаси, столовые приборы, ложки, салфетки универсальные, фартук, перчатки и др.

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# CELLULOSE

natural – low price – extremely versatile

Plants consist to a large extent of cellulose. It is fibrous and insoluble in water. Cellulose is the most important raw material for **paper production** and is often obtained from wood. For the **NATUREStar** products, we expressly refrain from clearing rainforests and pay attention to particularly natural manufacturing processes. The **NATUREStar** coffee cups are made of environmentally friendly cardboard and coated on the inside with PLA (corn starch). They meet all the requirements of the European standard EN 13432 for guaranteed compostability. Here, after 80 days of professional composting, more than 90% of the material is completely biodegraded. After six months, even the smallest particles (less than 2 mm) are completely metabolised. The labelled products are also available FSC® certified.



NATUREStar

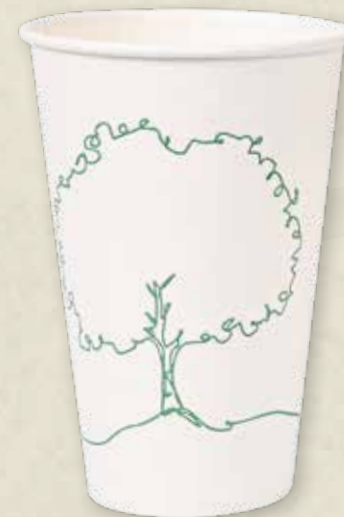
INNOVATION

NEW:  
**plastic-free,**  
recyclable as  
waste paper

## SOLVES THE WASTE PROBLEM

Using natural and sustainable raw materials in production is good, but what about disposal? Where do used paper cups end up? The new coffee cups Nature think further. Unlike standard cups, the cups Nature are absolutely free of plastics and do not have a PE coating. After use, they can simply be disposed of with waste paper. In this way, over 90% of the cups are recycled and plastic waste is significantly reduced.

- 100% plastic-free
- easy to dispose of in the waste paper bin
- particularly sustainable and suitable for everyday use
- over 90% of the cup is verifiably recyclable (Aticelca test procedure)
- water-based, plastic-free coating that seals the cup



401283  
(front)



401283  
(back)

## Coffee cups Nature, single walled | paper

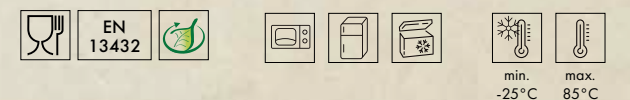


- PEFC® certified paper from sustainable forests
- **100% plastic-free**
- no plastic waste, simply dispose of it in the waste paper bin
- water-based coating seals the paper cup, holds tight, no softening
- suitable as sustainable cups for vending machines (applies to 150 ml, 200 ml and 300 ml)

■ monochrome printed

1 carton =

401083	100 ml / 4 oz	Ø 62.5 mm	20 x 50 pieces
401883	150 ml / 6 oz	Ø 70.3 mm	30 x 80 pieces
401183	200 ml / 8 oz	Ø 80 mm	28 x 60 pieces
401283	300 ml / 12 oz	Ø 80.2 mm	20 x 50 pieces





## Coffee cups | paper

- with PLA coating
- single or double walled



40119

## Organic, single walled

■ ■ ■ multicoloured printed

40109	100 ml / 4 oz	Ø 63 mm
40189	150 ml / 6 oz	Ø 80 mm
40119	200 ml / 8 oz	Ø 80 mm
40129	300 ml / 12 oz	Ø 80 mm
401290	300 ml / 12 oz	Ø 90 mm
40149	400 ml / 16 oz	Ø 90 mm

1 carton =  
20 x 50 pieces



40139

## Biotic, double walled

■ ■ ■ monochrome printed

40179	100 ml / 4 oz	Ø 62 mm
40139	200 ml / 8 oz	Ø 80 mm
40159	300 ml / 12 oz	Ø 90 mm
40199	400 ml / 16 oz	Ø 90 mm

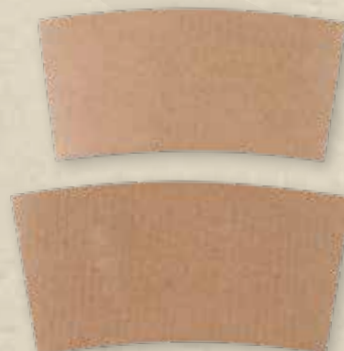
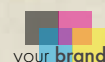
1 carton =  
20 x 25 pieces

## Cup sleeves for coffee cups | paper

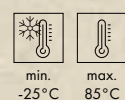
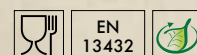
■ brown

40219	for 200 ml
40229	for 300 ml

1 carton =  
40 x 25 pieces



40229



LIDS FOR COFFEE CUPS | CPLA  
art. 40026, page 75

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
art. 401193



CUP SLEEVES FOR  
COFFEE CUPS | PAPER  
art. 40219

COFFEE STICKS | WOOD  
art. 38853, page 66

CUP HOLDERS  
DOUBLE | BAGASSE  
art. 411445, page 23

NAPKINS, 2-PLY |  
RECYCLED PAPER  
art. 30541, page 45

## Coffee cups Natural, single walled | FSC® MIX paper

- with PLA coating

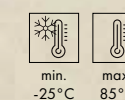
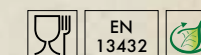
■ ■ ■ multicoloured printed

401093	100 ml / 4 oz	Ø 62 mm
401893	150 ml / 6 oz	Ø 80 mm
401193	200 ml / 8 oz	Ø 80 mm
401293	300 ml / 12 oz	Ø 80 mm
4012903	300 ml / 12 oz	Ø 90 mm
401493	400 ml / 16 oz	Ø 90 mm

1 carton =  
20 x 50 pieces



401193





LIDS FOR COFFEE CUPS  
Ø 80 MM | CPLA  
art. 40026, page 75



LIDS FOR COFFEE CUPS  
Ø 90 MM | CPLA  
art. 40046, page 75



LIDS FOR COFFEE CUPS  
Ø 63 MM | CPLA  
art. 40076, page 75



COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
100 ML / 4 OZ, Ø 62 MM  
art. 401093, page 39

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
150 ML / 6 OZ, Ø 80 MM  
art. 401893, page 39

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
200 ML / 8 OZ, Ø 80 MM  
art. 401193, page 39

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
300 ML / 12 OZ, Ø 80 MM  
art. 401293, page 39

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
300 ML / 12 OZ, Ø 90 MM  
art. 4012903, page 39

COFFEE CUPS NATURAL,  
SINGLE WALLED | FSC® MIX PAPER  
400 ML / 16 OZ, Ø 90 MM  
art. 401493, page 39



PAPER DRINKING STRAWS  
CLASSIC | FSC® MIX PAPER

art. 421000-421020  
art. 421050-421110  
art. 421150-421210



48h without  
soaking

Paper drinking straws  
Classic | FSC® MIX paper



monochrome, rigid  
L: 197 mm, Ø 6 mm

■ 421000	black
■ 421010	white
■ 421020	brown (Kraft paper)
■ 42103	lime green
■ 42104	grey

1 carton =  
30 x 100 pieces

striped, rigid  
L: 197 mm, Ø 6 mm

■ 421050	white-red
■ 421060	white-blue
■ 421070	white-green
■ 421080	white-yellow
■ 421090	white-orange
■ 421100	white-light blue
■ 421110	white-black

1 carton =  
30 x 100 pieces

dotted, rigid  
L: 197 mm, Ø 6 mm

■ 421150	white-red
■ 421160	white-blue
■ 421170	white-green
■ 421180	white-yellow
■ 421190	white-orange
■ 421200	white-light blue
■ 421210	white-black

1 carton =  
30 x 100 pieces

individually wrapped in paper, rigid  
L: 197 mm, Ø 6 mm

■ 421001	black
■ 421011	white
■ 421051	white-red striped

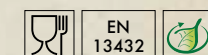
1 carton =  
14 x 100 pieces

421000

421110

421210

421001



EN  
13432



min.  
-25°C

max.  
85°C



48h without  
soaking



421560

421660

## Paper drinking straws Flex | FSC® MIX paper



striped, with kink  
L: 197 mm, Ø 6 mm

1 carton =  
30 x 100 pieces

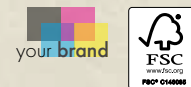
■	421550	white-red
■	421560	white-blue
■	421570	white-green
■	421580	white-yellow
■	421590	white-orange
■	421600	white-light blue
■	421610	white-black

dotted, with kink  
L: 197 mm, Ø 6 mm

1 carton =  
30 x 100 pieces

■	421650	white-red
■	421660	white-blue
■	421670	white-green
■	421680	white-yellow
■	421690	white-orange
■	421700	white-light blue
■	421710	white-black

## Paper drinking straws Jumbo | FSC® MIX paper

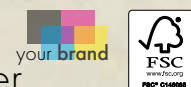


monochrome, rigid  
L: 250 mm, Ø 8 mm

1 carton =  
21 x 100 pieces

■	42180	black
■	42181	white
■	42182	brown (Kraft paper)
■	42185	red
■	42186	blue
■	42187	green
■	42188	yellow

## Paper drinking straws Cocktail | FSC® MIX paper



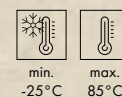
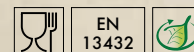
monochrome, striped or dotted, rigid  
L: 130 mm, Ø 8 mm

1 carton =  
34 x 100 pieces

■	421300	black
■	421350	white-red striped
■	421370	white-green striped
■	421450	white-red dotted
■	421470	white-green dotted

421300

42180



## Paper plates | fresh fibre carton

■ round, white

1 carton =

41511	Ø 200 mm
41510	Ø 230 mm

10 x 100 pieces
5 x 100 pieces

■ rectangular, white

1 carton =

41501	L: 230 x W: 330 mm
41502	L: 210 x W: 290 mm
41503	L: 180 x W: 260 mm
41504	L: 110 x W: 175 mm
41505	L: 100 x W: 160 mm
41512	L: 165 x W: 200 mm
41513	L: 165 x W: 230 mm
41514	L: 130 x W: 200 mm

1 x 250 pieces
1 x 250 pieces
2 x 250 pieces
10 x 250 pieces
12 x 250 pieces
4 x 250 pieces
4 x 250 pieces
6 x 250 pieces



41510



41514

## Cuterly pouches NatureStar | FSC® MIX paper



■ motif print, brown napkin

1 carton =

30620	L: 200 x W: 85 mm
-------	-------------------

1 x 520 pieces
----------------



30620

## Napkins, 2-ply | recycled paper



■ brown

1 carton =

30541	L: 330 x W: 330 mm, 1/4 fold
30542	L: 330 x W: 330 mm, 1/8 fold
30543	L: 240 x W: 240 mm, 1/4 fold

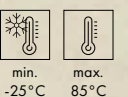
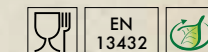
8 x 250 pieces
8 x 250 pieces
16 x 250 pieces



30541



30542







304215

### Toilet paper small roll, 2-ply | FSC® recycling tissue



- roll à 600 sheets

■ natural brown

304215

L: 100 x W: 125 mm, Ø 115 mm

1 carton =  
10 x 4 rolls



304345

### Toilet paper large roll, 2-ply | FSC® recycling tissue



- roll à 1,000 sheets

■ natural brown

304345

L: 250 x W: 98 mm, Ø 260 mm

1 carton =  
6 rolls



304035

### Folded towels V-fold, 2-ply | recycling tissue

- **ideal for washrooms with high traffic**
- advantage of the V-fold: the cloth is removed unfolded, the next one is ready to hand
- suitable for folded towel dispenser art. 88836

■ natural brown

304035

L: 230 x W: 190 mm

1 carton =  
20 x 255 pieces



eco-friendly  
innovation

### WORLD FIRST – HOW TO TURN WASTE RECYCLING INTO ECOLOGICAL SANITARY PAPER

Knew how! The remains of a paper factory, i.e. paper and cardboard, are not thrown away but simply recycled. This results in environmentally friendly hygiene papers – guaranteed from 100% ecological recycled tissue!

Advantages:

- **sustainable and environmentally friendly production**
- **100% recycled tissue – FSC® certified**
- more favourable than alternatives made from cellulose
- food safe
- very absorbent and soft
- embossed structure



304125

### Hand towel rolls, 3-ply | FSC® recycling tissue



- **inside processing**
- individually packed and therefore hygienic
- roll à 341 sheets

■ natural brown

304125

L: 220 x W: 220 mm, Ø 170 mm  
approx. 75 linear meters

1 carton =  
6 x 1 roll



304435

### Cleaning paper rolls, 3-ply | FSC® recycling tissue



- **food safe**
- for all wiping jobs (suitable for oils, greases, water)
- suitable for floor stand art. 88832 and wall holder art. 88834
- roll à 800 sheets

■ natural brown

304435

L: 250 x W: 240 mm, Ø 280 mm  
approx. 200 linear meters

1 carton =  
2 rolls







# PALM LEAF

uniquely beautiful – high quality – very stable

The palm leaf tableware from **NATUREStar** is made of pressed leaves of the betel nut palm. The betel nut palm comes from Southeast Asia and grows there in natural forests. The palm leaves, which can be up to 2 m long, fall off naturally several times a year and can be **easily collected**. The picked palm leaves are first washed and dried. The **NATUREStar** tableware is additionally dried using a special 2-sided thermal process. So the products have very little residual moisture. This makes the tableware **long-lasting and of very high quality**. The dried leaves are then pressed into the desired shape, smoothed and polished – for a particularly beautiful look. Palm leaf tableware is a purely natural product that is completely biodegradable according to the European standard EN 13421 (guaranteed compostability) and does not require any coatings or chemical additives. It is food safe, tasteless and odorless, naturally water-resistant (also suitable for soups and sauces) and even suitable for the oven (up to 220°C), microwave and refrigerator (down to -25°C). Palm leaf plates are eye-catching and particularly appealing because of their beautiful appearance. Each product is **unique thanks to the individual grain**.






410611



410621



410631

■ round, nature

410610    Ø 125 mm, 150 ml

410611    Ø 65 mm, 25 ml

■ square, nature

410620    L: 100 x W: 100 mm, 80 ml

410621    L: 65 x W: 65 mm, 30 ml

■ rectangular, nature

410631    L: 115 x W: 65 x H: 20 mm, 25 ml


1 carton = 8 x 25 pieces

1 carton = 8 x 25 pieces


1 carton = 8 x 25 pieces

## Finger food bowls


• for sauces, dips or as a decorative tea light



410652



410653



410654

■ round, nature

410616    Ø 180 mm, 400 ml

■ square, nature

410628    L: 145 x W: 145 x H: 45 mm, 350 ml

■ rectangular, nature

410636    L: 200 x W: 150 x H: 30 mm, 400 ml

■ triangular, nature

410652    L: 180 x W: 170 x H: 50 mm, 500 ml

■ heart shape, nature

410653    L: 160 x W: 160 x H: 28 mm

■ fish shape, nature

410654    L: 230 x W: 110 x H: 26 mm

1 carton = 8 x 25 pieces


1 carton = 8 x 25 pieces

1 carton = 8 x 25 pieces


1 carton = 8 x 25 pieces

1 carton = 8 x 25 pieces

1 carton = 8 x 25 pieces



410654




410628




410636

## Bowls




EN 13432











min. -25°C max. 220°C



PLATES FLAT WITH EDGE  
SQUARE | PALM LEAF  
art. 410623, page 53

PLATES FLAT WITH EDGE  
SQUARE | PALM LEAF  
art. 410624, page 53

top seller

PLATES FLAT ROUND |  
PALM LEAF  
art. 410613, page 53

FINGER FOOD BOWLS  
SQUARE | PALM LEAF  
art. 410621, page 49

FINGER FOOD SKEWERS  
FLAG | BAMBOO  
art. 38953, page 55

FINGER FOOD SKEWERS  
RING | BAMBOO  
art. 38946, page 61

NAPKINS, 2-PLY |  
RECYCLED PAPER  
art. 30541, page 45

FINGER FOOD BOWLS ROUND |  
PALM LEAF  
art. 410611, page 49

FINGER FOOD SKEWERS LOOP TURNED | BAMBOO  
art. 38963, page 59





PLATES DEEP ROUND | PALM LEAF  
art. 410612

SPOONS | WOOD  
art. 38857, page 65

410612

410622

410629

### Plates deep

■ round, nature		1 carton =
410612	H: 25 mm, Ø 200 mm, 350 ml	4 x 25 pieces
■ square, nature		1 carton =
410622	L: 140 x W: 140 x H: 50 mm, 500 ml	4 x 25 pieces
410629	L: 200 x W: 200 x H: 30 mm, 500 ml	8 x 25 pieces

top seller

410613

410615

410627

410624

410644

### Plates flat

■ round, nature		1 carton =
410613	H: 20 mm, Ø 200 mm	4 x 25 pieces
410614	H: 20 mm, Ø 250 mm	4 x 25 pieces
■ square, nature		1 carton =
410625	L: 150 x W: 150 x H: 18 mm	8 x 25 pieces
410626	L: 200 x W: 200 x H: 18 mm	8 x 25 pieces
410627	L: 240 x W: 240 x H: 18 mm	8 x 25 pieces
■ rectangular, nature		1 carton =
410632	L: 170 x W: 120 x H: 18 mm	8 x 25 pieces
410633	L: 240 x W: 155 x H: 15 mm	4 x 25 pieces
■ oval, nature		1 carton =
410642	L: 170 x W: 120 x H: 18 mm	4 x 25 pieces
410643	L: 250 x W: 165 x H: 26 mm	
410644	L: 320 x W: 175 x H: 22 mm	

### Plates flat with edge

■ round, nature		1 carton =
410615	H: 20 mm, Ø 180 mm	8 x 25 pieces
■ square, nature		1 carton =
410623	L: 180 x W: 180 x H: 20 mm	4 x 25 pieces
410624	L: 240 x W: 240 x H: 20 mm	4 x 25 pieces
■ rectangular, nature		1 carton =
410634	L: 227 x W: 178 x H: 15 mm	8 x 25 pieces
■ 2-divided, rectangular, nature		1 carton =
410635	L: 275 x W: 175 x H: 25 mm	4 x 25 pieces





# BAMBOO

extra stable – break-proof – neutral taste

Bamboo belongs to the sweet grass family and is an **excellent alternative to wood**. It is particularly durable, versatile and sustainable. This is because bamboo can be harvested faster than our native trees: Some varieties **grow up to one metre within a whole day!** Bamboo also scores with numerous advantages when it comes to disposal – it is 100% compostable and can thus be disposed of in the organic waste bin or on the compost. Furthermore, bamboo has an **antibacterial effect** and is **tasteless**, which makes it the ideal alternative in the food sector. In the **NATUREStar** range you will find e.g. bamboo finger food skewers in different lengths and designs, which come particularly into their own in catering, for party services or in Asian restaurants. The bamboo skewers Flag are very suitable for individualisation, for example with your company logo.



FOOD MARKERS VEGAN | BAMBOO  
art. 389523

skewers  
with your  
logo

## Finger food skewers Flag

■ in a bag, nature

38951	L: 70 mm
38952	L: 90 mm
38953	L: 120 mm
38954	L: 150 mm
38955	L: 180 mm
38984	L: 200 mm
38985	L: 250 mm



1 carton =  
40 x 250 pieces

■ in the dispenser box, nature

389521	L: 90 mm
389531	L: 120 mm
389541	L: 150 mm
389551	L: 180 mm

1 carton =  
24 x 250 pieces



38951 et seqq.



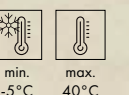
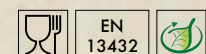
38981 et seqq.

## Steak / food markers

■ in the dispenser box, nature

38981	L: 90 mm	Well
38982	L: 90 mm	Medium
38983	L: 90 mm	Rare
389522	L: 90 mm	Veggie
389523	L: 90 mm	Vegan

1 carton =  
40 x 250 pieces





top seller

FINGER FOOD SKEWERS FLAG | BAMBOO  
art. 38953, page 55

BAMBOO

NATURE STAR

BAMBOO

NATURE STAR





top seller

FINGER FOOD SKEWERS LOOP | BAMBOO  
art. 38968

## Finger food skewers Loop

■ in the dispenser box, nature

389661 L: 90 mm, Ø 3 mm  
389671 L: 120 mm, Ø 3 mm

1 carton =  
24 x 250 pieces

■ in a bag, nature

38966 L: 90 mm, Ø 3 mm  
38967 L: 120 mm, Ø 3 mm  
38968 L: 150 mm, Ø 3 mm  
38969 L: 180 mm, Ø 3 mm

1 carton =  
40 x 250 pieces

■ in a bag, black

38956 L: 90 mm, Ø 3 mm  
38957 L: 120 mm, Ø 3 mm  
38958 L: 150 mm, Ø 3 mm  
38959 L: 180 mm, Ø 3 mm

1 carton =  
40 x 250 pieces

■ turned, in a bag, black

38961 L: 90 mm, Ø 3 mm  
38962 L: 120 mm, Ø 3 mm  
38963 L: 150 mm, Ø 3 mm  
38964 L: 180 mm, Ø 3 mm

1 carton =  
40 x 250 pieces



## Finger food skewers Curve

• curved

■ in a bag, nature

38940 L: 120 mm

1 carton =  
10 x 100 pieces



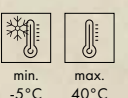
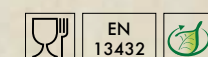
## Finger food skewers Doppelspitze

• with two tips, curved

■ in a bag, nature

38973 L: 120 mm

1 carton =  
10 x 100 pieces







FINGER FOOD SKEWERS  
DISC | BAMBOO  
art. 38925

38922

Finger food skewers Art  
■ ■ ■ ■ in a bag, colourful sorted  
 38922 L: 90 mm  
 1 carton = 10 x 100 pieces

38925

38926

Finger food skewers Disc  
■ ■ in a bag, black-red  
 38925 L: 90 mm  
 1 carton = 10 x 100 pieces

Finger food skewers Ball  
■ in a bag, red  
 38926 L: 90 mm  
 1 carton = 10 x 100 pieces

38927 38921 38923 38924

Finger food skewers Kugel  
■ ■ ■ ■ in a bag, colourful sorted  
 38927 L: 150 mm  
 1 carton = 10 x 100 pieces

Finger food skewers Circle  
■ in a bag, black  
 38921 L: 120 mm  
 1 carton = 10 x 100 pieces

Finger food skewers Kordel  
 in a bag  
■ 38923 L: 120 mm yellow  
■ 38924 L: 120 mm red  
 1 carton = 10 x 100 pieces

38945

Finger food skewers Heart  
■ in a bag, black  
 38942 L: 90 mm  
 38943 L: 120 mm  
 38944 L: 150 mm  
 38945 L: 180 mm  
 1 carton = 10 x 100 pieces

38941

38947

Finger food skewers Ring  
■ in a bag, nature  
 38941 L: 120 mm  
 1 carton = 10 x 100 pieces  
■ in a bag, black  
 38946 L: 90 mm  
 38947 L: 120 mm  
 38948 L: 150 mm  
 38949 L: 180 mm  
 1 carton = 10 x 100 pieces





38971

## Finger food skewers Natur

■ in a bag, nature  
38971 L: 120 mm

1 carton =  
10 x 100 pieces



38975

## Finger food skewers Zange

■ in a bag, nature  
38975 L: 100 mm

1 carton =  
25 x 100 pieces

## Shashlik skewers

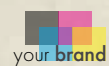
■ in a bag, nature  
38912 L: 150 mm, Ø 3 mm  
38914 L: 200 mm, Ø 3 mm  
38916 L: 250 mm, Ø 3 mm  
38918 L: 300 mm, Ø 3 mm

1 carton =  
10 x 1,000 pieces



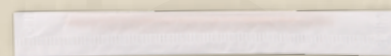
38912 et seqq.

## Toothpicks



■ individually wrapped in paper, nature  
38805 L: 66 mm, Ø 2 mm

1 carton =  
20 x 1,000 pieces



38805

■ loose in the dispenser box, nature  
38825 L: 65 mm, Ø 2 mm

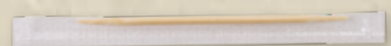
1 carton =  
20 x 1,000 pieces



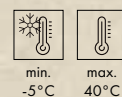
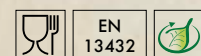
38825

■ individually wrapped in cellophane, nature  
388115 L: 65 mm, Ø 2 mm

1 carton =  
20 x 1,000 pieces



388115



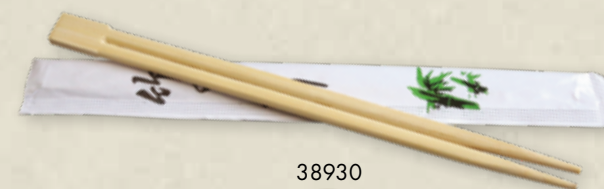
CHOPSTICKS | BAMBOO  
art. 38930

## Chopsticks



■ wrapped in paper in pairs, nature  
38930 L: 210 mm

1 carton =  
30 x 100 pieces



38930

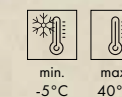
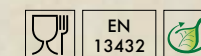
## Fruit forks

■ in a bag, nature  
388511 L: 90 mm

1 carton =  
25 x 100 pieces



388511







# WOOD

very stable – smooth – versatile

Wood is a **cost-effective, renewable raw material**, environmentally friendly and biodegradable. It is a popular material in many areas of daily life. Since wood can be used untreated and does not need to be bleached, it is a **pure and absolutely tasteless material**. During production, we expressly refrain from clearing rainforests. Whether toothpicks, roulade skewers or cutlery: All wooden products from **NATUREStar** are food safe and therefore approved for direct contact with dry, moist and greasy foods. A special surface treatment makes the wood **stable and smooth**. Without split-offs and rough edges for perfect enjoyment of your food. The unique **NATUREStar** quality: A special drying process reduces the moisture that is naturally in the wood to a minimum. In this way, the wooden products are **protected from mold** and have a long shelf life. Primarily birch and pine woods are processed for the **NATUREStar** products. Birch wood is extremely stable and smooth. It can be used untreated (unbleached). Pine wood is softer than birch and can therefore be shaped. It is particularly convincing due to its elegant, Mediterranean look. The marked products are also available **FSC® certified**.



38855  
388551  
388552

38856  
388561  
388562

38857  
388571  
388572

## Cutlery

■ in the dispenser box, nature			1 carton =
38855	L: 160 mm	knives	24 x 100 pieces
38856	L: 160 mm	forks	24 x 100 pieces
38857	L: 160 mm	spoons	24 x 100 pieces
38858	L: 110 mm	coffee spoons	27 x 100 pieces
38851	L: 85 mm	french fries forks	10 x 1,000 pieces
38852	L: 96 mm	ice spoons	10 x 100 pieces



388591

38858  
388581  
388582

## Cutlery | wood FSC® 100%

■ in a bag, nature			1 carton =
388551	L: 160 mm	knives	10 x 100 pieces
388561	L: 160 mm	forks	10 x 100 pieces
388571	L: 160 mm	spoons	10 x 100 pieces
388581	L: 110 mm	coffee spoons	10 x 100 pieces
388591	L: 160 mm	sporks	20 x 100 pieces
388521	L: 96 mm	ice spoons	10 x 100 pieces
388513	L: 85 mm	french fries picks	10 x 100 pieces



38852  
388521

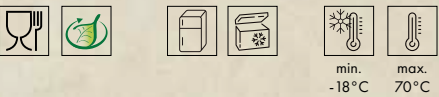
38851

388513

## Cutlery | wood FSC® 100%, wax coated

- with natural wax coating
- **splinter predection thanks to the particularly smooth surface**
- very pleasant mouthfeel
- odorless and tasteless

■ in a bag, nature			1 carton =
388552	L: 165 mm	knives	10 x 100 pieces
388562	L: 160 mm	forks	10 x 100 pieces
388572	L: 160 mm	spoons	10 x 100 pieces
388582	L: 110 mm	coffee spoons	10 x 100 pieces





## Coffee sticks

■ in the dispenser box, nature  
38853 L: 140 x W: 5 mm  
388533 L: 178 x W: 5 mm

1 carton =  
10 x 1,000 pieces

## Coffee sticks | wood FSC® 100%

■ in the dispenser box, nature  
388543 L: 155 x W: 5 mm

1 carton =  
10 x 1,000 pieces

## Coffee sticks | wood FSC® 100%, wax coated

- made of waxed birch wood
- **especially smooth surface with splinter protection**
- pure, pleasant mouthfeel

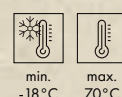
■ in a bag, nature  
388542 L: 155 x W: 5 mm

1 carton =  
10 x 1,000 pieces

## Coffee sticks Cocktail | wood FSC® 100%

■ in a bag, nature  
388553 L: 150 x W: 5 mm

1 carton =  
10 x 100 pieces



wrapped in  
kraft paper

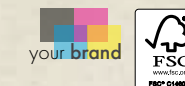


388603



388624

## Cutlery sets | wood FSC® 100%



Fork – fork and napkin (2-ply)

■ 2 parts, nature  
388601 L: 160 mm

1 carton =  
500 sets

Spoon – spoon and napkin (2-ply)

■ 2 parts, nature  
388602 L: 160 mm

1 carton =  
500 sets

Triple – knife, fork and napkin (2-ply)

■ 3 parts, nature  
388604 L: 160 mm

1 carton =  
500 sets

Quadruple – knife, fork, spoon and napkin (2-ply)

■ 4 parts, nature  
388603 L: 160 mm

1 carton =  
500 sets

## Cutlery sets | wood FSC® 100%, wax coated



- made of waxed birch wood
- **very smooth, pleasant mouthfeel**

Fork – fork and napkin (2-ply)

■ 2 parts, nature  
388621 L: 160 mm

1 carton =  
500 x 1 piece

Spoon – spoon and napkin (2-ply)

■ 2 parts, nature  
388622 L: 160 mm

1 carton =  
500 x 1 piece

Triple – knife, fork and napkin (2-ply)

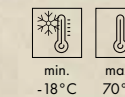
■ 3 parts, nature  
388624 L: 165 mm

1 carton =  
500 x 1 piece

Quadruple – knife, fork, spoon and napkin (2-ply)

■ 4 parts, nature  
388623 L: 165 mm

1 carton =  
500 x 1 piece





## Toothpicks



■ individually wrapped in paper, nature  
3880 L: 66 mm, Ø 2 mm

1 carton =  
20 x 1,000 pieces

■ individually wrapped in cellophane, nature  
3881 L: 66 mm, Ø 2 mm

1 carton =  
20 x 1,000 pieces

■ loose in the dispenser box, nature  
3882 L: 80 mm, Ø 2 mm

1 carton =  
20 x 1,000 pieces

■ loose in the plastic dispenser, nature  
38813 L: 65 mm, Ø 2 mm

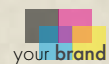
1 carton =  
144 x 190 pieces

## Roulade skewers

■ in the dispenser box, nature  
3884 L: 80 mm, Ø 2,2 mm

1 carton =  
20 x 1,000 pieces

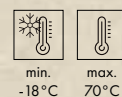
## Flag picks



■ in the dispenser box, nature

388141 L: 65 mm Germany  
388142 L: 65 mm Bavaria  
388143 L: 65 mm Nations

1 carton =  
50 x 200 pieces  
50 x 200 pieces  
24 x 500 pieces



min. -18°C  
max. 70°C



SHASHLIK SKEWERS | WOOD  
art. 38904

## Shashlik skewers

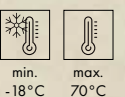
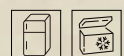
■ in a bag, nature

38902 L: 150 mm, Ø 3 mm  
38904 L: 200 mm, Ø 3 mm  
38906 L: 250 mm, Ø 3 mm  
38908 L: 300 mm, Ø 3 mm  
38909 L: 400 mm, Ø 5 mm

1 carton =  
10 x 1,000 pieces  
10 x 1,000 pieces  
10 x 1,000 pieces  
10 x 1,000 pieces  
10 x 100 pieces



38902 et seqq.



min. -18°C  
max. 70°C



FINGER FOOD SKEWERS LOOP | BAMBOO  
art. 38957, page 59

FINGER FOOD BOWLS  
BOAT | WOOD  
art. 38835, page 73

FINGER FOOD SKEWERS FLAG |  
BAMBOO  
art. 38954, page 55

FINGER FOOD BOWLS  
BOAT | WOOD  
art. 38834, page 73

FINGER FOOD BOWLS  
BOAT | WOOD  
art. 38833, page 73

FINGER FOOD BOWLS  
BOAT | WOOD  
art. 38836, page 73

FINGER FOOD BOWLS  
BOAT | WOOD  
art. 38831, page 73

CUTLERY SETS TRIPLE |  
WOOD FSC® 100%  
art. 388604, page 67

top seller







FINGER FOOD  
CONE BAGS | WOOD  
art. 388323

## Finger food tableware

- made of pinewood

### Cone bags

- in a bag, nature

388321	L: 80 mm, Ø 35 mm
388322	L: 120 mm, Ø 50 mm
388323	L: 155 mm, Ø 65 mm
388324	L: 195 mm, Ø 80 mm

1 carton =  
10 x 50 pieces



388321 388322 388323 388324

### Bowls boat

- in a bag, nature

38831	L: 65 x W: 42 mm
38832	L: 105 x W: 50 mm
38833	L: 115 x W: 70 mm
38834	L: 140 x W: 80 mm
38835	L: 180 x W: 85 mm
38836	L: 225 x W: 125 mm

1 carton =  
40 x 50 pieces



38832

38834

38836

### Bowls, round

- in a bag, nature

388311	H: 45 mm, Ø 45 mm
388312	H: 20 mm, Ø 50 mm
388313	H: 55 mm, Ø 60 mm

1 carton =  
10 x 50 pieces



388312

388311

388313



min.  
-18°C

max.  
70°C





# CORN STARCH

innovative organic plastic – heat-resistant – waterproof

Corn starch as an organic plastic is becoming an **increasingly popular alternative to conventional plastic**.

A basic distinction is made between PLA and CPLA. PLA (polylactide) is obtained from the combination of corn starch and lactic acid. In order to get CPLA („crystalized PLA“), PLA is mixed with talc powder, which makes it **particularly stable and heat-resistant up to 90°C**. Products made from corn starch score with a number of advantages. So the production of PLA already causes **up to 60% less CO<sub>2</sub> emissions** compared to synthetic plastic. Furthermore, products made of PLA can be **industrially composted, fermented or recycled**.

During industrial composting, the material decomposes into CO<sub>2</sub> and water. Fermentation produces recyclable organic gas.

In the case of pure recycling, the used CPLA can be collected again as raw material corn starch, so in the next step new products can be made from organic plastic. In any case, the CO<sub>2</sub> and other material cycles remain closed.



423904

## Salad bowls with hinged lid | PLA

■ rectangular, transparent

423900	L: 126 x W: 117 x H: 43 mm, 250 ml	1 carton = 14 x 50 pieces
423901	L: 126 x W: 117 x H: 56 mm, 370 ml	14 x 50 pieces
423902	L: 135 x W: 125 x H: 56 mm, 500 ml	12 x 50 pieces
423907	L: 217 x W: 167 x H: 20 mm, 570 ml	14 x 25 pieces
423904	L: 188 x W: 143 x H: 52 mm, 750 ml	8 x 50 pieces
423908	L: 217 x W: 167 x H: 35 mm, 1,000 ml	12 x 25 pieces
423905	L: 188 x W: 143 x H: 67 mm, 1,000 ml	8 x 50 pieces
423909	L: 217 x W: 167 x H: 55 mm, 1,500 ml	10 x 25 pieces



423900



423908



423911

## Bowls | PLA

■ round, transparent

423911	H: 46 mm, Ø 126 mm, 300 ml	1 carton = 24 x 50 pieces
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423842

## Cold drink cups | PLA

■ transparent

423850	200 ml / 8 oz	Ø 70 mm	30 x 50 pieces
423840	200 ml / 8 oz	Ø 72 mm	25 x 50 pieces
423841	300 ml / 12 oz	Ø 85 mm	20 x 50 pieces
423842	400 ml / 16 oz	Ø 95 mm	16 x 50 pieces
423843	500 ml / 18 oz	Ø 95 mm	16 x 30 pieces



1 carton =



40026

## Lids for coffee cups | CPLA

■ white

40076	Ø 63 mm	1 carton = 20 x 50 pieces
40026	Ø 80 mm	
40046	Ø 90 mm	





## Multi-purpose cloths Tetra Bio | viscose / PLA mixture

- **compostable cleaning cloth**
- very tightly needled, durable
- reusable
- especially for streak-free cleaning of stainless steel

approx. 135 g/m<sup>2</sup>, 400 x 380 mm

■ 31415	white
■ 31425	yellow
■ 31435	pink
■ 31445	blue
■ 31455	green

1 carton =  
10 x 10 pieces

■ ■ ■ ■ ■ approx. 135 g/m<sup>2</sup>, sorted by colour  
31305 400 x 380 mm

1 carton =  
26 x 10 pieces



31415 et seqq.  
31305

## Trash bags | corn starch

- **biodegradable and compostable**
- particularly stable and heat-resistant

■ green

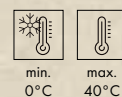
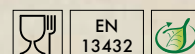
322909	L: 540 x W: 410 mm, approx. 16 micron, 20 l
32291	L: 600 x W: 450 mm, approx. 30 micron, 24 l

1 carton =

20 x 20 rolls

54 x 10 rolls

32291



**NATURE Star**  
WORLD FIRST

biological  
degradable



264593

234253

### HOW VEGETABLES BECOME ORGANIC GLOVES

The organic clothing is made from so-called PLA (polylactide). PLA is one of the organic plastics and is produced from a combination of corn starch and lactic acid. Only industrial corn is used for **NATUREStar's** disposable clothing, not food crops. After a PLA granulate has been produced, it is then processed into film and made into disposable aprons and gloves. Since only renewable raw materials are used, the clothing is 100% compostable according to EN 13432 and sustainable. Another plus point: The production of disposable clothing emits far less CO<sub>2</sub> than conventional plastic.

### ADVANTAGES:

- **100% compostable according to EN 13432**
- suitable for direct contact with food
- innovative, environmentally friendly alternative to disposable gloves or clothing
- ideal for the food industry, catering and service sector

## Gloves Green | PLA

- **good tactile sensitivity and comfortable to wear**

■ transparent	
264193	L
264593	M

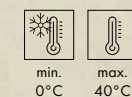
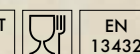
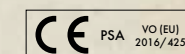
1 carton =  
10 x 500 pieces

## Aprons Green | PLA

- **durable and liquid-tight like conventional PE aprons**

■ transparent	
234253	L: 107 x W: 70 cm
234243	L: 125 x W: 70 cm

1 carton =  
10 x 100 pieces





franz  
**mens**ch



- 100 % paper, 100 % plastic-free
- simply dispose of in waste paper
- water-based sealant

The **Only Paper** range  
Natural, sustainable, forward-thinking

## Only Paper

Simply dispose of in waste paper

### No plastic, no residues – only paper:

With the sustainable Only Paper range from Franz Mensch, you can now dispose of your waste in an environmentally friendly way. All bowls, cups and lids are made from renewable, fresh paper fibres and are **fully recyclable via waste paper**.

The main problem with conventional paper cups is the plastic coating on their inner surface. While this coating ensures the tightness and food safety of the cups, it also leads to many of them ending up in landfills or in nature. There, they take decades to decompose. Even alternative organic coffee cups

with plant-based PLA coatings, which are produced in an environmentally friendly way, encounter similar disposal problems. This is because these cups would have to be sent to special composting facilities, which often do not exist in practice.

To counteract this problem, Franz Mensch has developed the **environmentally friendly Only Paper range**. The Only Paper products are sealed on the inside with a natural water-based protective layer so that they remain leak-proof for a long time. Instead of burning, Only Paper cups are recyclable through waste paper. This way, you consciously set an example for environmental protection.

### Advantages Only Paper

sturdy, high-quality  
paperboard

food-safe colour

tight, very stable,  
well insulating



inside with  
**water-based sealant**

from **renewable**  
raw materials

belongs in waste paper,  
**100 % plastic-free**

Dispose of in **waste paper**



**Fully recyclable**

plant-based raw material pure natural product



collect and recycle

dispose of in waste paper





### Organic coffee cups Only Paper | paperboard

- matching organic lids online available

■ nature		1 carton =
403043	100 ml / 4oz, Ø 62 mm	20 x 50 pieces
403063	150 ml / 6oz, Ø 80 mm	
403083	200 ml / 8oz, Ø 80 mm	
403103	250 ml / 10oz, Ø 90 mm	
4038123	300 ml / 12oz, Ø 80 mm	
4039123	300 ml / 12oz, Ø 90 mm	
403163	400 ml / 16oz, Ø 90 mm	



### Organic soup cups Only Paper with matching lid | paperboard

#### Paperboard lids for soup cups to-go

white		1 carton =
418210	Ø 97 mm	20 x 25 pieces

#### Soup cups to-go

■ nature		1 carton =
418250	450 ml / Ø 97 mm	20 x 25 pieces



### Organic salad bowls Only Paper with matching lid | paperboard

#### Paperboard lids for salad bowls to-go

white		1 carton =
418115	Ø 150 mm	12 x 25 pieces
418118	Ø 185 mm	

#### Salad bowls to-go

■ nature		1 carton =
418100	1,000 ml / Ø 150 mm	6 x 50 pieces
418130	1,300 ml / Ø 185 mm	







NEW at Franz  
Mensch

KRAFT PAPER  
FSC™-certified



The mark of  
responsible forestry

KRAFT PAPER



## KRAFT PAPER

very stable – natural look – favourable

The German word "Kraft" means power. As indicated by the name, "kraft paper" is strong and provides a **maximum of stability**. It is the strongest type of paper and made of very long wood fibres, mostly pine or spruce. The production is very natural – no bleach, no chemicals. 100% sustainable and from renewable raw materials. Food packaging from **NATUREStar** are made of pure fresh fibres. Therefore the products are certified for the contact with food of any kind. Kraft paper is ideal for cups. Due to its smooth surface it provides a great drinking experience. Another advantage: Kraft paper is **more favourable than tableware made of sugarcane or wood**. The natural brown colour is typical for kraft paper. Your customers realize immediately that this is a **sustainable packaging**. In brief: It is the perfect material for food trucks, street food, modern gastronomy, fast food and high-quality food to take away. More than transport containers for food: With a promotional printing they transform to your individual advertising messenger.

All kraft paper products can be printed – very favourable and even for small amounts. The alternative:

The products of the signature collection with its unique **NATUREStar**-Look.





# NATURE Star

## SIGNATURE COLLECTION



### Ice cream cup FROZEN

- single walled, brown  
inside and outside with PLA-coated
- |        |               |         |
|--------|---------------|---------|
| 406693 | 100 ml / 4 oz | Ø 75 mm |
| 406093 | 140 ml / 5 oz | Ø 85 mm |
| 406793 | 190 ml / 6 oz | Ø 95 mm |



PU/pcs.: 20 x 50



### BEST OF THE BEST: THE SIGNATURE COLLECTION

- **entirely sustainable:** product + packaging made of renewable and compostable materials
- wet strength thanks organic coating (PLA)
- FSC™-certified to high quality paper cups in natural kraft paper look
- **packed in organic bag**

### Coffee cup MOCCA

- single walled, brown  
inside with PLA-coated
- |        |               |         |
|--------|---------------|---------|
| 406193 | 0,2 l / 8 oz  | Ø 80 mm |
| 406293 | 0,3 l / 12 oz | Ø 80 mm |



PU/pcs.: 20 x 50



### Cold drinking cup FRESH

- single walled, brown  
inside and outside with PLA-coated
- |        |               |         |
|--------|---------------|---------|
| 406493 | 0,4 l / 16 oz | Ø 90 mm |
| 406593 | 0,5 l / 20 oz | Ø 90 mm |



PU/pcs.: 20 x 50



KRAFT PAPER

NATURE Star



400115

### Salad bowl CAESAR and lid

#### Salad bowl CAESAR

- round, brown
- |        |                                |
|--------|--------------------------------|
| 416100 | H: 7,8 cm, Ø 15 cm, 1.000 ml   |
| 416130 | H: 6,6 cm, Ø 18,5 cm, 1.300 ml |
| 416175 | H: 6,0 cm, Ø 15 cm, 750 ml     |

PU/pcs.: 6 x 50

#### Lid for salad bowl CAESAR

- round, brown
- |        |                            |
|--------|----------------------------|
| 416115 | Ø 15 cm, for 416100/416175 |
| 416118 | Ø 18,5 cm, for 416130      |

PU/pcs.: 6 x 50

#### Lid for salad bowl CAESAR | rPET

- round, transparent
- |        |                            |
|--------|----------------------------|
| 400115 | Ø 15 cm, for 416100/416175 |
| 400118 | Ø 18,5 cm, for 416130      |

PU/pcs.: 6 x 50



41616

### Hamburger box

- square, brown
- |        |                               |
|--------|-------------------------------|
| 416416 | L: 15,5 x B: 15,5 x H: 8,4 cm |
|--------|-------------------------------|

PU/pcs.: 6 x 50

### Sandwich box CLUB

- rectangular, brown
- |        |                               |
|--------|-------------------------------|
| 416418 | L: 17,7 x W: 9,1 x H: 8,5 cm  |
| 416421 | L: 20,7 x W: 10,7 x H: 7,9 cm |

PU/pcs.: 6 x 50





## Food box

## ASIA

■ round, brown

416410 800 ml PU/pcs.: 10 x 50  
H: 11,5 cm, Ø 10 cm

416410

## MENU

■ rectangular, brown

416313 L: 13 x W: 10,5 x H: 6,5 cm PU/pcs.: 9 x 50



416316

416316 L: 16,2 x W: 13,2 x H: 6,4 cm PU/pcs.: 9 x 50

416321 L: 21,5 x W: 16,2 x H: 6,4 cm PU/pcs.: 4 x 50



416322

## MENU with PLA-window

■ rectangular, brown

416322 L: 21,5 x B: 16,2 x H: 6,4 cm PU/pcs.: 6 x 50

## Snack packaging WRAP

■ round, brown

416619 H: 10 cm, Ø 6 cm, 8 oz  
416649 H: 13,5 cm, Ø 6 cm, 16 oz PU/pcs.: 10 x 50

416649

EN  
13432

LID FOR SOUP CUP |  
KRAFT PAPER  
art. no. 416210

SOUP CUP „MINESTRONE“ | KRAFT PAPER  
art. no. 416350

### Soup cup MINESTRONE and lid

**Soup cup MINESTRONE**  
■ round, brown

416235 H: 6,0 cm, Ø 9,7 cm, 200 ml  
416250 H: 9,6 cm, Ø 9,7 cm, 500 ml  
416275 H: 11,5 cm, Ø 11,6 cm, 750 ml  
PU/pcs.: 20 x 25

**Lid for soup cup MINESTRONE**  
■ round, brown

416210 Ø 9,7 cm for 416235/416250  
PU/pcs.: 20 x 25

416212 Ø 11,6 cm for 416275  
PU/pcs.: 20 x 25

416210

416250



FOOD TRAY „TASTY“ | KRAFT PAPER  
art. no. 416590





416522



416580

### Food tray TASTY

■ rectangular, brown

416510	100 ml	PU/pcs.: 20 x 50
L: 10,5 x B: 7 x H: 2,7 cm		
416522	220 ml	PU/pcs.: 20 x 50
L: 12,5 x B: 8,8 x H: 3,8 cm		
416540	400 ml	PU/pcs.: 20 x 50
L: 15,4 x B: 10,7 x H: 4,1 cm		
416580	800 ml	PU/pcs.: 10 x 50
L: 20 x B: 12,5 x H: 5,3 cm		
416590	1.200 ml	PU/pcs.: 10 x 50
L: 22,4 x B: 14 x H: 5,8 cm		







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